



Ove C Bjerregaard A/S

Hvidovre d. 29/8 2018

Vi, Ove C Bjerregaard A/S, erklærer hermed, at vores porcelænsvarer er godkendt i henhold til rammeforordningen 1935/2004, GMT forordning nr 2023/2006 og direktiv 84/500 samt 822/2013

Porcelænet er testet i henhold til EU lovgivning (ovenstående direktiver og forordninger) og kan anvendes til både kolde og varme fødevarer uden risiko for afsmitning eller opløsning af porcelænet.

Med venlig hilsen

Ove C Bjerregaard A/S

Gert Petersson

Direktør

Fabricante (nome e morada)
Manufacturer (name and address)

VISTA ALEGRE ATLANTIS, SA

FABRICA DA VISTA ALEGRE

LUGAR DA VISTA ALEGRE
3830-292 ÍLHAVO

PORTUGAL



Ministério da Agricultura,
Do Desenvolvimento Rural e das Pescas

DIRECÇÃO-GERAL DE VETERINÁRIA
HEALTH CERTIFICATE
CERTIFICADO DE CONFORMIDADE

2. Ref. do Produto
Product ref:

As attached

1- Certificado nº
Certificate nº

33/DGV/C/2007

4. Produto
Product

TABLEWARE

5. Material
Material

PORCELAIN

6. Critérios utilizados:
Standard used:

Tested as specified in guide NP 2098, the submitted items are in conformity with the requirements of NP 2099 Portuguese Guideline, as well as with european limits Directive (84/500/CE) for maximum extractable lead and cadmium.

7. Certificação
Certification

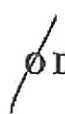
Concerning the referred data, it is certified that the above mentioned items are not harmful to human health when used in contact with foodstuffs.

8. Organismo certificador
Certified by

DIRECÇÃO-GERAL DE VETERINÁRIA

Largo da Academia Nacional de Belas Artes, 2
1249-105 Lisboa
Tel. +351 213 239 500 Fax +351 213 239 501
PORTUGAL

Lisboa, 02 de Abril de 2007

 DIRECTOR-GERAL

Assinatura

DIRECÇÃO-GERAL DE VETERINÁRIA
MARIA DE LOURDES CAMILO (Carlos Agrelo Pinheiro)

Conformity Statement

According to the 2005/31/CE European Directive, of 29 April 2005, and with the CE 1935/2004 Regulation, we attest the following Conformity Statement for the articles on the attached list to this Statement:

- 1 – Those finished articles are produced in Vista Alegre Atlantis – Industrial Unit of Taboeira, located in industrial area of Taboeira, Esgueira, 3801 – 801, Aveiro.
- 2 – The referred articles attached to this Statement are Porcelain Ceramic Products, and are harmless for food contact.
- 3 – The base glaze and ceramic body, is the same for all articles produced in this industrial unit, therefore, the reports presented are suitable for the listed articles.
- 4 – The Vista Alegre products are in accordance to 84/500/CE European Directive of 15 October 1984, concerning the heavy metal release (Pb and Cd).

We also attached to this Statement the metal release reports.

Aveiro, 27 August 2008



João Menício



(Technical /Quality Department)



Vista Alegre Atlantis, S.A.

Vista Alegre
3830-292 Ilhavo
PORTUGAL

TEST REPORT 21385

2nd issue: 2007.07.04
Alteration: Language

Reception Date: 07.06.28

Accomplish date: 07.07.03

Issue Date: 07.07.04

LEAD AND CADMIUM EXTRACTED FROM GLAZED CERAMIC WARE

SCOPE: Determination of lead and cadmium extracted by acetic acid from glazed ceramic surfaces, after 24 h of leaching, measured by atomic absorption spectrophotometry using specific hollow cathod lamps for lead and cadmium respectively.

PRODUCT DESCRIPTION

Porcelain: 6 Pieces ref. GN4B, Transparent Colour.

Our Ref. 1, 2, 3, 4, 5, 6

Category: Small Holloware

RESULTS

Parameter	1	2	3	4	5	6	Av.
Lead (mg/L)	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.
Cadmium(mg/L)	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.

Q.L. - Quantification Limit
of Equipment
(=0.07 mg/L Pb)
(=0.01 mg/L Cd)

DECLARATION OF COMPLIANCE:

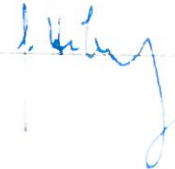
When tested as specified in guide NP 2098 (accordingly to guide ASTM C738), the submitted items **are in conformity** with the present requirements of FDA for maximum extractable lead and cadmium (U. S. Food and Drug Administration Compliance Policy Guide 7117.07; 7117.06), and are in conformity with the Proposition 65 of the California's Attorney General.

Leaching period : 24 hours from 00.30 p.m. - 07.07.02 to 00.30 p.m. - 07.07.03

Test Conducted by: Dulce Santos

Signature: 

Test checked by: Maria Helena Arrozo
(Laboratory Director)

Signature: 

 Taboeira	Atlantis by	Quality Specification <u>EQ 0009</u> Porcelain	Revision: 8
			Date: 2009-07-23
			Pág: 1 de 1

1. OBJECTIVE

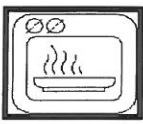
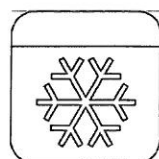
To define the limits for the acceptance of the final product properties for the colors and white Porcelain.

2. APPLICATION FIELD

Final Porcelain products fired in Vista Alegre unit factory (Taboeira).

3. DESCRIPTION

3.1. White ware, color ware and Decorated ware

	Technical characteristics		Specifications
			Porcelain
  	Lead and cadmium content		D.L. 190/2007
	Mechanical resistance	Flexion (Internal method)	> 680 Kg/cm ²
	Water absorption (ASTM C 329)		≤ 0.09 %
   	Behaviour on duty		
	Alkali resistance (detergency) (Internal method)		Stable
	Thermal shock resistance (T °C=290°C) (Internal method)		K ≥ 10
	"Quench" Test (EN 1183)		ΔT _{50°} = 200°
	Micro wave resistance (Internal method)		≥ 10 cycle
	Resistance to the Freezer		Stable

	Quality Specification <u>EQ 119</u> Porcelain	Revision: 7
		Date: 2015-05-27
		Pag: 1 de 3

1. OBJECTIVE

To define the acceptance limits of the porcelain final product, white and decorated.

2. DEFINITION

Consider porcelain a glazed ceramic material, vitrified, impervious, white (or artificially colored), translucent and resonant.

The water absorption of the body is less than 0.2% (according to standard BS 5416: 1990 and based on Method A of BS EN 1217: 1997).

Porcelain is made generally from kaolin, silica, feldspar and clay, may also contain calcium carbonate or alumina.

3. APPLICATION FIELD

Porcelain products fired in Vista Alegre unit factory.

4. DESCRIPTION

4.1. Whiteware

Symbol applied in the article label or in the packing	Technical Properties		Specifications	
			Hotelware	Tableware
	Lead and Cadmium contents (D.L. 190/2007 - EN 84/500)		Attached 1 *	
	Mechanical resistance (based on standard ASTM C674)	Flexion	>600 Kg/cm ²	
	Abrasion resistance (3Kg SiC) (based on standard ASTM D968 – 05 (Reapproved 2010), method B)		Weight Loss ≤ 25 mg	
	Whiteness (Lab and Berger index)		IB > 60 and L>80	
	Water absorption (based on standard EN1217, method A)		≤ 0.1 %	
	Working Performance		Specifications	
			Hotelware	Tableware
	Alkalis resistance (detergents) (based on standard BS EN 12875-2:2002)		Degree 0 (without changes in color and gloss)	
	Mechanical resistance (based on standard EN 12980)		> 0.05 J	
	Metal-marking resistance (after 12 passages with a knife) (Internal method)		Resist with no noticeable changes	
	Thermal shock resistance (based on standard BS EN 1183, method A)		ΔT a 50% ≥ 200 °C	
	Thermal resistance (ovenware) (T°C = 290°C) (Internal method)		9 Cycles	

	Quality Specification EQ 119 Porcelain	Revision: 7
		Date: 2015-05-27
		Pag: 2 de 3

	Micro wave resistance (Internal method)	≥ 15 min a 1000 W
	Micro wave resistance (ovenware) (Internal method)	≥ 10 Cycles a 750 W
	Resistance to the Freezing (-18°C) (ovenware) (Internal method)	No visible damages

* attached table

4.2. Decorated porcelain

Symbol applied in the article label or in the packing	Technical Properties		Specifications	
			Hotelware	Tableware
	Lead and Cadmium contents (D.L. 190/2007 - EN 84/500)		Attached 1 *	
	Working Performance		Specifications	
			Hotelware	Tableware
	Alkalis resistance (detergents) (based on standard BS EN 12875-2:2002)	Onglaze	Degree ≤ 2 (loss of brightness and / or color clear)	
		Inglaze	Degree ≤ 1 (slight loss of brightness and / or color)	
	Metal-marking resistance (after 12 passages with a knife) (Internal method)		Resist with no noticeable changes	
	Thermal shock resistance (based on standard BS EN 1183, method A)		ΔT a 50% ≥ 200 °C	
	Thermal resistance (ovenware) (T°C = 290°C) (Internal method)		9 Cycles	
	Micro wave resistance (except for gold/silver patterns) (Internal method)		≥ 15 min a 1000 W	
	Micro wave resistance (ovenware) (Internal method)		≥ 10 Cycles a 750 W	
	Resistance to the Freezing (-18°C) (ovenware) (Internal method)		No visible damages	

* attached table

Elaborate by: Carla Rodrigues	Aproved by: Teodorico Pais
-------------------------------	----------------------------

	Quality Specification EQ 119 Porcelain	Revision: 7
		Date: 2015-05-27
		Pag: 3 de 3

The chemical analysis of porcelain body is:

Chemical analysis	
SiO ₂	> 60%
Al ₂ O ₃	>20%
K ₂ O	>2%
Na ₂ O	<2%
MgO	<2%
CaO	<2%
Fe ₂ O ₃	<0,8%
TiO ₂	<0,2%

* Attachment 1: to 84/500/EEC:

4. A ceramic article shall be recognized as satisfying the requirements of this Directive if the quantities of lead and/or cadmium extracted during the test carried out under the conditions laid down in Annexes I and II do not exceed the following limits:

	<i>Pb</i>	<i>Cd</i>
— Category 1: Articles which cannot be filled and articles which can be filled, the internal depth of which, measured from the lowest point to the horizontal plane passing through the upper rim, does not exceed 25 mm	0,8 mg/dm ²	0,07 mg/dm ²
— Category 2: All other articles which can be filled	4,0 mg/l	0,3 mg/l
— Category 3: Cooking ware; packaging and storage vessels having a capacity of more than three litres	1,5 mg/l	0,1 mg/l



Certificado de Conformidade PT99/00040.00

O sistema de gestão da organização

Vista Alegre Atlantis, S.A.

Vista Alegre
3830-292 ÍLHAVO

foi auditado e cumpre com os requisitos da norma

NP EN ISO 9001:2008

Para as atividades de

**O Âmbito desta Certificação encontra-se
mencionado na 2ª página deste certificado**

Para a obtenção de pormenores adicionais sobre o âmbito deste certificado e
da aplicabilidade dos requisitos da ISO 9001:2008 consultar a organização

09 de outubro de 2012 até 21 de setembro de 2015,
sujeito a auditorias de acompanhamento com resultados satisfatórios

09th October of 2012 until 21st September of 2015, and remains valid subject to satisfactory surveillance audits

Auditoria de Renovação a realizar antes de 21 de julho de 2015

Re certification audit due before 21st July of 2015

Versão 7. Certificado pela SGS desde setembro de 2009

Issue 7. Certified with SGS since September of 2009

Esta é uma certificação multisite. Detalhes adicionais dos locais auditados
encontram-se mencionados na página subsequente

Autorizado por

Luís Neves

Isabel Berger

Direção de Certificação
Certification Management

IPAC
acreditação

A0003
Certificação
Qualidade

SGS ICS – Serviços Internacionais de Certificação
Pólo Tecnológico de Lisboa, 6 piso 0 – 1600-546 Lisboa
T: 217104200; F: 217157527



Página 1 de 4
Page 1 of 4

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Certificado PT99/00040.00, continuação

Vista Alegre Atlantis, S.A.

Edição 7
Âmbito pormenorizado



**Conceção e Fabricação de: Artigos de Porcelana;
Artigos de Cristal e Vidro; Artigos em Faiança;
Artigos de Forno em Porcelana e Grés; Decalques.
Comercialização de Artigos, com ou sem Marca Própria,
na Rede de Lojas Vista Alegre Atlantis.**

Para a obtenção de pormenores adicionais sobre o âmbito deste certificado e da aplicabilidade dos requisitos da ISO 9001:2008 consultar a organização

Locais adicionais

Unidade de Aradas
Rua do Buragal, Ap. 3 – Aradas
3810-382 AVEIRO

Unidade de Taboeira
Zona Industrial de Taboeira
Ap. 743 – Esgueira
3801-801 AVEIRO

Unidade do Casal d'Areia
Casal da Areia – Cós
2461-951 ALCobaça

Escritório
Av. Almirante Gago Coutinho, 76
1700-031 LISBOA

Loja Lisboa
Chiado - Largo do Chiado Nº 20-23
1200-108 LISBOA

Loja Lisboa
Shopping Center Amoreiras, Loja 1067/68
Av. Eng. Duarte Pacheco
1070-103 LISBOA

Loja Lisboa
C. C. Vasco da Gama, Loja 107
Av. D. João II - Lote 1.05.02
1990-094 LISBOA

Loja Lisboa
Edifício Castilho, Rua Castilho, 39
1200-068 LISBOA

Loja Lisboa
Edifício El Corte Inglés, Av. António
Augusto de Aguiar, Nº 31, 5º piso
1069-413 LISBOA

Loja Lisboa
Roma - Av. Guerra Junqueiro, 28-D
1000-167 LISBOA

Loja Lisboa
C.C. Colombo, Loja 0.120 /0.121
Av. Lusíada
1500-392 LISBOA

Loja Lisboa
Alvalade, Av. da Igreja, 4F
1700-236 LISBOA





Certificado PT99/00040.00, continuação

Vista Alegre Atlantis, S.A.

Edição 7

Locais adicionais



Loja Cascais

Cascais Shopping, Loja 0.055/56
Estrada Nacional 9
2645-543 ALCABIDECHÉ

Loja Oeiras

Oeiras Parque, Loja 1.032
Av. António Bernardo Cabral de Macedo
2780-560 OEIRAS

Loja Almada

Almada Fórum Loja 1.98
Estrada do Caminho Municipal, 1011
Vale de Mourelos
2800-354 ALMADA

Loja Madeira

Madeirashopping, Loja 0.036A
Caminho Sta. Quitéria – Santo António
9000-283 FUNCHAL

Loja Viseu

Vista Alegre Atlantis
Palácio do Gelo Shopping, Loja 007, Piso 0
Rua do Palácio do Gelo, nº3
3500-606 VISEU

Loja Leiria

Leiria Shopping, Loja 0.66 - Piso 0
IC2 Alto do Vieiro
2400-441 LEIRIA

Loja Coimbra

Dolce Vita Coimbra, Loja 247 - Piso 2
R. General Humberto Delgado, 207 e 211
(solum)
3030-237 COIMBRA

Loja Aveiro

Fórum Aveiro, Loja 1.35
Rua Batalhão de Caçadores, 10
3800-064 AVEIRO

Loja Ílhavo

Fábrica de Porcelanas
3830-292 Ílhavo

Loja Vila Nova de Gaia

Arrábida Shopping, Loja 166
Praceta Jorge F. Caldas
4400-775 VILA NOVA DE GAIA

Loja Vila Nova de Gaia

Gaiashopping, Loja 247
Av. dos Descobrimentos, 549
4404-503 VILA NOVA DE GAIA

Loja Vila Nova de Gaia

Edifício El Corte Inglés
Av. República, 1435
4430-999 VILA NOVA DE GAIA

Loja Porto

Rua Cândido dos Reis, 6
4000-151 PORTO

Loja Porto

Edifício Galiza, Rua da Piedade, 86
4000-479 PORTO





Certificado PT99/00040.00, continuação

Vista Alegre Atlantis, S.A.

Edição 7

Locais adicionais



Loja Matosinhos
Norteshopping, Loja 0.450
R. Sara Afonso, nº 105-117
Senhora da Hora
4460-503 MATOSINHOS

Loja Braga
Braga Parque, Loja1220
Quinta dos Congregados - São Victor
4710-027 BRAGA

Loja Braga
Pª de Sta. Bárbara, 1/A-4
4700 BRAGA

Loja Algarve
Algarveshopping, Loja 0.130
Lanka Parque Comercial e Industrial do
Algarve, Lote R - Fracção 3 Tavagueira
8200-417 GUIA – ALBUFEIRA

Loja Alcobaça
Centro de Visitas Atlantis
Casal da Areia - Cós
2460-392 ALCobaça

Loja Outlet Ílhavo
Lugar da Vista Alegre
3830-292 ÍLHAVO

Loja Outlet Alcobaça
Casal da Areia – Cós
2460-392 ALCobaça

Loja Outlet Campera
Estrada Nacional KM 3 -1,49
Campera Outlet Shopping Loja 0.33 e 0.34
2580-011 CARREGADO

Loja Outlet Freeport
Freeport Designer Outlet
Vista Alegre Atlantis, Loja C-5
Estrada Nacional Nº 119
Canto do Pinheiro
2890-164 ALCochete

Loja Outlet Vila do Conde
Vila do Conde Style Outlets
Av. Fonte Cova, Loja nº 120
4485-592 MODIVAS – VILA DO CONDE



Components Certificate

Product: *Hard Porcelain*

Composition: 25% Silica Sand
(average) 48% China Clay
2% Ball Clay
25% *Feldspar*

Firing Cycles: Biscuit 1000°C
Glost 1400°C
Decoration 900°C (Onglaze);
1200°C (Inglaze);
1400°C (Underglaze)

19/09/2009

Quality Manager

Graça Marques

SGS

Certificado de Conformidade

Certificate of Registration

PT99/00040

O Sistema de Gestão da Organização **Vista Alegre Atlantis, S.A.**

Vista Alegre
3830-292 ÍLHAVO

e Unidade de Produção de Porcelana em Ílhavo, Unidade de Produção de Faiança ("CAPOA") em Aveiro, Unidade de Produção de Louça de Forno ("CEREXPOR") em Aveiro e Unidade de Produção de Cristal e Vidro ("ATLANTIS") em Alcobaça



foi auditado e cumpre com os requisitos da norma

NP EN ISO 9001:2008

Pelas actividades de:

**Concepção e Fabricação de: Artigos de Porcelana;
Artigos de Cristal e Vidro; Artigos em Faiança;
Artigos de Forno em Porcelana e Grés; Decalques;
Comercialização de Cutelaria de Marca Vista Alegre.**

Este certificado é válido desde

This certificate is valid from

26 de Novembro de 2009 até 21 de Setembro de 2012,
sujeito a auditorias de acompanhamento com resultados satisfatórios

26th November of 2009 until 21st September of 2012, and remains valid subject to satisfactory surveillance audits

Auditoria de Renovação a realizar antes de 21 de Julho de 2012

Re certification audit due before 21st July of 2012

Versão 6. Certificado pela SGS desde Setembro de 1999

Issue 6. Certified with SGS since September of 1999



Autorizado por:
Authorized by

Luís Neves

Patricia Pereira

Direção de Certificação
Certification Management



SGS

Pág. 1 de 1
Page 1 of 1

L0008
Ensaaios

Vista Alegre Atlantis, S.A.

Vista Alegre
3830-292 Ílhavo
PORTUGAL**TEST REPORT 21385**

2 nd Issue: 2007 07 04

Alteration: Language

Reception Date 07.06.28

Issue Date 07.07.04

Requisition: 110120611

Product / Tests Description**LEAD AND CADMIUM EXTRACTED FROM GLAZED CERAMIC WARE:**

- Porcelain: 6 Pieces ref. GN4B. Transparent Colour.

Our Ref. 1, 2, 3, 4, 5, 6

Category: Small Holloware

-----X-----

The tests marked with (*) are not included in the scope of the Accreditation. The results expressed in the form "< QL" are smaller than the quantification limit of the equipment. Comments to the results are not included in the scope of the Accreditation.

The results presented refer only the tested items, selected by the client. This Laboratory does not undertake any responsibility on the representative of the sampling, unless it is carried out under the straight responsibility of Cencal. Sampling is out of the accreditation scope. If solicited the laboratory will sub-contract the sampling to a laboratory accredited for sampling.

Partial reproduction of this report is not allowed. Any erasure nullify this Test Report. Any necessary alteration to the Test Report (not to the results) will be possible within one year (changing of language, for instance). Samples will be destroyed, if not claimed by the client, after 2 months.

This Test Report integrates 2 pages

Pag 1/2

L0008
Ensaíos

Vista Alegre Atlantis, S.A.

Vista Alegre
3830-292 Ilhavo
PORTUGAL

TEST REPORT 21385

2 nd issue 2007 07 04

Alteration Language

Reception Date 07.06.28

Accomplish date 07.07.03

Issue Date 07.07.04

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Cadmium(mg/L)	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.	<Q.L.

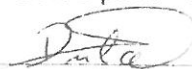
Q.L. - Quantification Limit
of Equipment
(=0.07 mg/L Pb)
(=0.01 mg/L Cd)

DECLARATION OF COMPLIANCE:

When tested as specified in guide NP 2098 (accordingly to guide ASTM C738), the submitted items **are in conformity** with the present requirements of FDA for maximum extractable lead and cadmium (U. S. Food and Drug Administration Compliance Policy Guide 7117.07; 7117.06), and are in conformity with the Proposition 65 of the California's Attorney General.

Leaching period : 24 hours from 00.30 p.m. - 07.07.02 to 00.30 p.m. - 07.07.03

Test Conducted by: Dulce Santos

Signature: Test checked by: Maria Helena Arroiz
(Laboratory Director)Signature: 