



Ove C Bjerregaard A/S

Hvidovre d. 29/8 2018

Vi, Ove C Bjerregaard A/S, erklærer hermed, at vores porcelænsvarer er godkendt i henhold til rammeforordningen 1935/2004, GMT forordning nr 2023/2006 og direktiv 84/500 samt 822/2013

Porcelænet er testet i henhold til EU lovgivning (ovenstående direktiver og forordninger) og kan anvendes til både kolde og varme fødevarer uden risiko for afsmitning eller opløsning af porcelænet.

Med venlig hilsen

Ove C Bjerregaard A/S

Gert Petersson

Direktør

13. March 2018

Declaration of compliance – DoC

Porcelain of BAUSCHER, a brand of the BHS tabletop AG, is produced according to the generally valid criteria of the Verband der Keramischen Industrie Deutschland (Association of the Ceramic Industry of Germany).

We herewith certify that our products meet the requirements of Directive 2005/31/EC and Regulation (EC) No. 1935/2004 of the European Parliament and the Council of 27th of October 2004 on materials and items intended to come into contact with foodstuffs and have led to the repeal of Directives 80/590/EEC and 89/109/EEC (OJ no. L 338 p.4).

Our porcelain has been tested by an external, certified laboratory and the lead- and cadmium release is in accordance with DIN 51032, DIN EN 1388 / 1, ISO 6486 / 1+2 under consideration of guideline 2005 / 31 EG, guideline 84 / 500 / EWG, USA / FDA Compliance Policy Guide and other guidelines.

Special features like dishwasher safety, as far as tested, are in accordance with the European Standard DIN EN 12875-1.

i.A. Jörn Volkmann
Head of continuous Improvement
BHS tabletop AG

i.A. Maik Schiemann
Head of Quality Management
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Certification for authorities and institutions

Porcelain / Fine China

Porcelain whiteware of **BAUSCHER WEIDEN** is of highest quality and specified herein as follows:

Technical Specification

Process and Composition

Composition before firing	50 % kaolin
	25 % quartz
	25 % feldspar

Bodies are designed out of natural raw materials and no lead or other heavy metals are added.

Mineral composition of fired body	25 % mullite,
	5 % quartz,
	70 % glassy phase

Chemical analysis (typ.) of fired body	SiO ₂	68,50	%
	Al ₂ O ₃	26,10	%
	Fe ₂ O ₃	0,50	%
	TiO ₂	0,10	%
	CaO	0,10	%
	MgO	0,18	%
	Na ₂ O	0,20	%
	K ₂ O	3,90	%

Firing Conditions

firing temperature of body and glaze	1380 - 1440 °C
Decor firing temperature	inglaze 1180 - 1280 °C
	onglaze 880 - 920 °C

Physical Properties

Density	$\geq 2,40 \text{ g/cm}^3$
Water absorption	$\leq 0,1 \%$
Bending strength	70 - 80 MPa unglazed 90 - 100 MPa glazed
Chipping resistance	0,20 - 0,60 Nm (formdepending) DIN EN 12980
Thermal shock resistance	$\Delta T \sim 200 - 280 \text{ K}$ (formdepending) DIN EN 1183
Whiteness	73 %
Color	$L^* \cong 89$ $a^* \cong -1,7$ $b^* \cong +1,4$ DIN 6174
Dishwashing resistance	resistant, DIN EN 12875-1 / 2
Leachability of lead and cadmium	Test follows German DIN 51032, DIN EN 1388/1+2, ISO 6486/1+2; European directive 2005/31/EG 84/500/EWG and regulations of USA/FDA and other countries
Microwave resistance	concerning whiteware and decoration without metal resistant, DIN EN 15284
Hardness of Glaze	660 – 750 Vickers Hardness 6 - 7 Mohs Hardness

Remark: The results are only linked to the samples tested

Imerys Tableware Deutschland GmbH
 - Zentrallabor Selb -



Karola Kießling

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